



# XSCPRF3E-3P2S-SKDX1-25KG

MANUFACTURED IN AUSTRALIA TO MEET OUR HARSH CONDITIONS & ENSURE THE BEST RESULTS POSSIBLE FOR YOUR WATER TREATMENT NEEDS.

- MICROPROCESSOR CONTROL
- CONDUCTIVITY, TEMPERATURE COMPENSATED
- INHIBITOR FEED PUMP
- ORP VIA MTR VALVE TO 25KG EROSION FEEDER
- PH MONITORING & OR CONTROL
- SEC BIOCIDE FEED PUMPS
- EXTRA CHEMICAL FEED PUMP
- HISTORY REPORTING
- HIGH LEVEL INTERFACE
- 4-20MA INPUTS & OUTPUTS
- **USB HISTORY DOWNLOAD**
- MULTI LEVEL SECURITY
- **ENCLOSURE FOR BETTER PROTECTION**
- STAINLESS SKID MOUNTED
- ASTM COMPLIANT CORROSION RACK
- INDEPENDANT CIRCULATION PUMP

## **KEY FEATURES INCLUDE**

- Customizable LCD Display
- Simple ATM style Menu
- Selectable calibration
- Internet communication option
- High Quality PVC manifold components
- Five Multi Programmable timers
- Two Water Meter inputs (Make Up Bleed)
- Four optional Water/flow meter inputs
- Bleed failed alarm (Start or Stop)
- Relay test, Status, History & Force on timers
- Motorized Bleed valve, power open spring closed
- Peristaltic Pumps, high quality squeeze tubing
- Flow sensor + five digital inputs
- Multi relay interlocking

## **SPECIFICATIONS**

### **ELECTRICAL**

- 2 x Electrical Inputs: 230-240 VAC (controller, Pump)
- 2 x Motorised Valves 15mm 240 VAC 100mA for bleed and ORP control to 12kg tablet feeder
- 2 x 2 LPH dose pumps 240 VAC > 100mA each 1 x 1 LPH dose pump 240 VAC > 100mA

## **OPERATIONAL**

- Conductivity Control: uS/cm, ms/Cm, PPM scales with a range to 15,000 using the E-4A sensor
- Temperature reading and compensation E-4A
- ORP sensor, low foul double junction OE-21
- pH sensor, low foul double junction PE-21

Accuracy: +/- 1%
Feed Timers (5) Selectable from:
28 Day with Pre Bleed & Bleed Lockout Recycle with ON-OFF timer (HH:MM:SS)

Percent of a time period

Post with 1-100% of post bleed feed.

Pulse input uses water meter readings to dose proportionally and with accumulator.

- Water Meter Inputs 2 standard pulse or contact type
- Water meter- four aux flow meter inputs (optional) Five digital inputs, low level, external stop, alarm

## SKID/MANIFOLD/BACKBOARD

- Stainless Steel 304, weld finish, mount holes, stainless screws, bolts nuts and washers (see drawing over
- Schedule 80 20mm PVC manifold with serviceable isolation valves & non Return valve & sample point mounted onto a PVC backboard

### XS CONTROLLER SPECIFICATIONS

## **ELECTRICAL**

- Electrical Input: 95-240 VAC
- Control output: to input voltage (95-240 VAC)
- Control relays (5) fused at 2.5A per relay

- Display: UV protected 240 x 128 Graphic LCD
- Conductivity Control: uS/cm, mS/Cm, PPM scales with ranges up to 50,000 depending on the sensor selection.
- Accuracy: +/- 1%

Feed Timers (5) Selectable from: 28 Day with Pre Bleed & Bleed Lockout Recycle with ON-OFF timer (HH:MM:SS)

Percent of a time period Post with 1-100% of post bleed or other time selectable + limit timer.

Pulse input uses water meter readings to dose proportionally and with accumulator.

Environment: -17 - 52 Celsius, Humidity: 0-100%

# **ENCLOSURES**

### xs controller

- Heavy duty high impact abs (Nema 4X IP67)
- Lockable Casketed Lexan Viewing door

## **Outer Enclosure**

controller & pumps mounted in a 600 x 400 x 250mm lockable polycarbonate enclosure

## XS MP2-B PUMP SPECIFICATIONS

### **ELECTRICAL**

- Electrical Input: 240 VAC
- 100mA operating draw
- Each powered by XS control relay

- Peristaltic fixed flow in 1 liter & 2 liter per hour
- Maximum head pressure 3 bar

## **HARDWARE**

- Reinforced PP casing
- IP65 Protection rating
- Polycarbonate clear view cover panel
- Clip mounted to backboard for ease of service
- Squeeze tube Santoprene thick wall 3 bar
- PVDF injection valve PVDF drum weight
- Suction tube 2m clear PVC
- Discharge tube 2m PE

## **DISTRIBUTED BY:**

### XS MOTORIZED VALVE SPECIFICATIONS

## **ELECTRICAL**

- Electrical Input: 240 VAC
- Less than 500mA operating current
- Power open Spring / Capacitor close
- Powered by XS control relay

### **OPERATIONAL**

- Maximum pressure 10 Bar
- Open/Close Time less than 5 seconds
- Actuator rotation 90 degrees
- Operating Temperature -15 50 Degree Celsius
- Liquid temperature 2 90 degree Celsius

### **HARDWARE**

- Reinforced PP Electronic casing
- IP67 Protection rating
- Polycarbonate clear view direction indicator
- Valve body is 304 Stainless Steel Seals are PTFE
- Size of valve is DN15

## MAJOR SKID COMPONENTS

## **CIRCULATION PUMP**

- ONGA 415 Centrifugal water pump
- Max workiong pressure 4 Bar
- Water Temp Range 1-70 Degrees celius
- Ambient Temp Maximum = 55 degree celsius
- Voltage 230-240 VAC Frequency 50Hz
- Continuously rated TEFC Motor
- Inbuilt Auto reset thermol overload
- Wet end 20% Glass filled ABS
- End Shield powder coated die cast Aluminium
- Shaft sleeved with Nylon on mild steel
- Impellor 20% glass filled polypropolene

### **ERESION FEEDER**

- 25KG small bromine tablet capacity
- polyproppylene with corrosive components
- Pressure rated to 3.5 Bar
- Easy fit compression lid with lock ring
- Pressure, drain & air release valves

# **CORROSION RACK**

- ASTM complant with flow meter & control
- 2 quick release coupon holders with nylon nut and bolt on isolatable loop

# PACKAGE UPGRADE OPTIONS

# **COMMUNICATIONS:**

- ADD-N4 fit 4-20mA analogue input card
- ADD-04 fit 4-20mA analogue output card ADD-H11-XS fit MODBUS TCP/IP card
- ADD-H21-XS fit BACnet TCP/IP card
- ADD-CVT fit a Ethernet to serial converter ADD-H1-XS - fit local Ethernet communication card
- ADD-H1C-xs fit ADD-H1-XS with 3G-4G router



