# \* PULSAFEEDER

The Flange Mount Mixer provides a convenient and economical means of mounting smaller mixers. The flange mount allows the mixer to be mounted directly to the tank cover or other flat surface eliminating the need for an additional mixer support. Flange mount mixers are available with 1/3 HP, 115V, open and 1/20 HP, 115V or 230V, TEAO motors. The 1/20 HP flange mount mixer may be mounted directly onto Pulsafeeder solution tanks featuring rigid covers (35 gal - #40365 and 55 gal - #J40366. All mounts are of a one or two piece construction and are held securely to the tank surface by three to four 18/8 stainless steel fasteners which provide ample strength to withstand operational stresses.

### Construction

All mixers feature a 304 stainless steel shaft with an integral impeller. Special epoxy and vinyl shaft coatings are available for applications where the solution being agitated is not compatible with316 stainless steel. The shaft is coupled to the motor via a brass adapter which is held securely by four stainless steel set screws.

All mounting fasteners are 18/8 stainless steel. The mounting flanges may be of stainless steel or steel with a corrosion resistant coating depending on mixer size and configuration.

### Installation

Select the proper location on the tank cover. Ensure this location allows proper support of the mixer without allowing the impeller to contact the tank (maintain at least a 3" clearance between the impeller and side wall of tank or any tank bulkhead). Cut or drill the mounting holes and the shaft hole according to the mounting dimensions provided. Place mixer assembly on top of tank and align the holes. Fasten with bolts provided.

### **Features**

- 304 SS Shaft
- Epoxy and Vinyl Shaft Coatings Are Available
- Shafts Cut to Length

### **Operating Benefits**

 Flange mount eliminates the need for additional mixer support.



#### Aftermarket

- Double Wall Containment Tanks from 15 to 500 gallons.
- 1, 2, or 4 Drum Spill Containment Pallets.
- Metering Pumps.



**Flange Mount Mixer** 

## Flange Mount Mixer Specifications and Model Selection

Mixers					
Mount	Motor Type	Model Number	Description	HP	Shaft Length
Flange Mount	Totally" Enclosed Air Open	J64013	115V / Prewired	1/20	24"
		J64027	115V / Vinyl Coated & Prewired	1/20	24"
		42748	115V	1/20	28"
		42753	115V / Prewired	1/20	28"
		42827	230V/50Hz / Prewired	1/20	28"
		42821	115V / Vinyl Coated & Prewired	1/20	28"
		J64017	230V/50Hz / Vinyl Coated & Prewired	1/20	28"
		J42887	230V/60Hz / Vinyl Coated & Prewired	1/20	28"

All Mixers are equipped with 308SS impeller

WHEN MIXING SODIUM HYPOCHLORITE, ORDER VINYL SHAFT COATING.

No Mixer on 15 gallon Tank. Mixer shafts will be cut to length on request.

For explosion proof motor consult factory.

\* Use only Tank Model 40365 or J40366 with 1/20 hp Mixers.

### **Engineering Data**

1/ 20 Horsepower

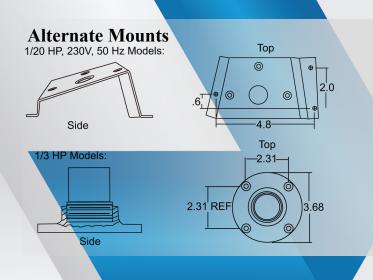
RPM: Type: Voltage: Amperage:

Motor Design:

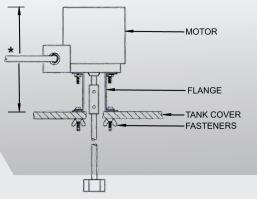
1500

Totally Enclosed 115 V/ 23V 1.9 / 0.75 Split Phase

Ball Bearing Non Ventilated



### **Mount Detail**



\* HEIGHT VARIES WITH MIXER CONFIGURATIONS MAXIMUM HEIGHT IS 12"

### Mounting Dimensions: -1.25 DIA. 2.00 .187 DIA.

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FMM001 H18

